












Guide to Whitford Coil Coatings

Product	Brand	Nonstick	Abrasion	Total D.F.T.	# Coats	Cure Temp. (PMT)	Working Temp, max	Colours	Comments/Uses
7155 + 7360		9	10	14µ - 16µ	2	350°C/5 sec	260°C	Metallics	Nonstick internally reinforced with a blend of ceramic particles where high abrasion resistance is required.
7145 + 7350		9	9	14µ - 16µ	2	360°C/10 sec	260°C	Metallics	Nonstick internally reinforced with titanium for high-end bakeware and industrial applications.
7115 + 7120		9	8	14µ - 16µ	2	350°C/5 sec	260°C	Metallics	Nonstick internally reinforced with ceramic particles for high-end bakeware and industrial applications.
8815 + 8820		10	6	10µ - 12µ	2	350°C/5 sec	260°C	Metallics	Nonstick with a high-level fluoropolymer topcoat where high release is required.
8805		7	7	8µ - 10µ	2	350°C/5 sec	260°C	Range	Nonstick internally reinforced with a low level of ceramic particles for medium-quality bakeware and industrial applications.
4080 + 8800		8	5	8µ - 10µ	2	350°C/5 sec	260°C	Wide range, incl. metallics	Standard two-coat nonstick for medium-quality bakeware and industrial applications.
8846		4	4	5µ - 7µ	1 or 2	350°C/5 sec	260°C	Wide Range	Low-cost, easy-clean. for budget bakeware and industrial applications.
8970 II		4	3	5µ - 7µ	1	290°C/5 sec	200°C	Range, incl. metallics	Low-cost, easy-clean for budget bakeware and industrial applications.
4615 + 4620		NNS	4	8µ - 10µ	2	350°C/5 sec	260°C	Wide range, incl. metallics	High-gloss, high-sparkle exterior finishes for quality bakeware and industrial applications.
4846		NNS	4	6µ - 10µ	1 or 2	350°C/5 sec	260°C	Wide range, incl. metallics	Semi-gloss exterior with an easy-clean finish. for budget bakeware and industrial applications.
4070 II		NNS	3	5µ - 10µ	1 or 2	290°C/5 sec	200°C	Wide range, incl. metallics	Semi-gloss exterior for use with Xylan 8970 easy-clean interior.

Where 1 = low, 10 = high
NNS = not normally specified for this coating

Whitford Worldwide

For more information, consult the Product Data Sheets or website, or contact your nearest Whitford representative at the addresses below.

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